## **CMF** Industrial

## Vishay Dale

# Metal Film Resistors, Industrial





#### **FEATURES**

- Small size conformal coated
- · Flame retardant epoxy coating
- Controlled temperature coefficient
- Excellent high frequency characteristics
- Exceptionally low noise; typically 0.10 μV/V
- Low voltage coefficient to ± 5ppm/Volt
- · Lead (Pb)-Free version is RoHS Compliant
- · Special tolerance and or TC matching available on request





Vishay Dale Model CMF is also available as Military Qualified Styles RN and RL. See appropriate catalog or web page for the MIL-SPEC ratings/attributes. (Except for marking, the Industrial and Military versions are exactly the same. Depending upon stock, military marked parts may be supplied as industrial rated parts.)

STANDARD ELECTRICAL SPECIFICATIONS											
GLOBAL MODEL	HISTORICAL MODEL	LIMITING ELEMENT	BESISTANCE BANGE M								
	0522	VOLTAGE	0.1% - 1%	0.1% - 0.5%	1% - 5%	1%	2%, 5%	1%	2%, 5%	1%	2%, 5%
		MAX ∨≃	25ppm	50ppm	50ppm	100ppm	100ppm	150ppm	150ppm	200ppm	200ppm
CMF50	CMF-50	200	10 - 500K	10 - 500K	10 - 500K	10 - 1M	10 - 1M	10 - 22M	10 - 22M	10 - 22M	10 - 22M
CMF55	CMF-55	250	10 - 2M5	10 - 2M5	10 - 5M	1 - 22M1	1 - 22M1	R5 - 50M	R5 - 50M	R5 - 50M	R1 - 50M
CMF60	CMF-60	500	10 - 2M5	10 - 2M5	10 - 8M	1 - 8M	1 - 8M	R5 - 8M	R5 - 8M	R5 - 8M	R1 - 8M
CMF65	CMF-65	500	10 - 2M5	10 - 2M5	10 - 10M	1 - 15M	1 - 15M	R5 - 22M	R5 - 22M	R5 - 22M	R1 - 22M
CMF70	CMF-70	500	10 - 2M5	10 - 2M5	10 - 10M	1 - 15M	1 - 15M	1 - 22M	1 - 22M	1 - 22M	1 - 22M
CMF07	CMF-07	250	_	_	_	_	5 - 5M	_	1 - 5M	_	1 - 5M
CMF20	CMF-20	500	_	_	_	_	5 - 8M	_	1 - 8M	_	1 - 8M

COMMERCIAL POWER RATING (See Performance Table)							
WATTAGE	AT + 70°C	AT + 125°C					
0.05	CMF50	CMF50					
0.10	CMF50, CMF55	CMF50, CMF55					
0.125	CMF50, CMF55, CMF60	CMF50, CMF55, CMF60, CMF20					
0.25	CMF50, CMF55, CMF60, CMF65, CMF70, CMF07	CMF55, CMF60, CMF65, CMF70, CMF20					
0.50	CMF55, CMF60, CMF65, CMF70, CMF20	CMF60, CMF65, CMF70, CMF20					
0.75	CMF60, CMF65, CMF70, CMF20	CMF65, CMF70					
1.0	CMF60, CMF65, CMF70, CMF20	_					

Note: The above table summarizes the more common combinations of power rating, case size and ambient operating temperature that prevail in various Industrial and Military resistor specifications. The "performance" table in ensuing pages qualifies the load life stability under these combinations.

GLOBAL PART NUMBER INFORMATION									
New Global Part Numbering: CMF55301R00FKRE (preferred part numbering format)									
С	C M F 5 5 3 0 1 R 0 0 F K R E								
GLOBAL MODEL	RESISTANCE VALUE	TOLERANCE CODE	TEMPERATURE COEFFICIENT**	PACKAGING	SPECIAL				
(see Standard	R = Decimal	$B = \pm 0.1\%$	<b>E</b> = 25ppm	<b>EK</b> = Lead Free, Bulk	Blank = Standard				
Electrical	K = Thousand	$C = \pm 0.25\%$	<b>H</b> = 50ppm	EA = Lead Free, T/R (Full)	(Dash Number)				
Specifications	M = Million	<b>D</b> = $\pm 0.5\%$	<b>K</b> = 100ppm	EB = Lead Free, T/R (1000 pcs)	(up to 3 digits)				
table)	$R10000 = 0.1\Omega$	<b>F</b> = ± 1% <b>L</b> = 150ppm		BF = Tin/Lead, Bulk	From <b>1-999</b>				
	$680K00 = 680K\Omega$	<b>G</b> = $\pm 2\%$ <b>N</b> = 200ppm		RE = Tin/Lead, T/R (Full)	as applicable				
	1M0000 = 1.0MΩ	<b>J</b> = ± 5%		<b>R6</b> = Tin/Lead, T/R (1000 pcs)					
Historical Part Num	ber example: CMF-55301	0FT-1 (will continue	e to be accepted)						
CMF-55	3010	F F		T-1	R36				
HISTORICAL MODEL RESISTANCE VALUE TOLERANCE CODE TEMP. COEFFICIENT PACKAGING									

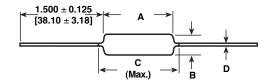
<sup>\*</sup> Pb containing terminations are not RoHS compliant, exemptions may apply.

<sup>\*\*</sup> Tolerances of ± 0.5% (D), ± 0.25% (C) and ± 0.1% (B) are available only in 50ppm and 25ppm temperature coefficients.



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#### **DIMENSIONS** in inches [millimeters]



\* 1.08  $\pm$  0.125 [27.43  $\pm$  3.18] IF TAPE AND REEL

GLOBAL MODEL	A	В	C (Max.)	D
CMF50	0.150 ± 0.020 [3.81 ± 0.51]	0.065 ± 0.015 [1.65 ± 0.38]	0.187 [4.75]	0.016 ± 0.002 [0.41 ± 0.05]
CMF55	0.240 ± 0.020*** [6.10 ± 0.51]	0.090 ± 0.008 [2.29 ± 0.20]	0.278 [7.06]**	0.025 ± 0.002 [0.64 ± 0.05]
CMF60	0.344 ± 0.031 [8.74 ± 0.79]	0.145 ± 0.015 [3.68 ± 0.38]	0.425 [10.80]	0.025 ± 0.002* [0.64 ± 0.05]
CMF65	0.562 ± 0.031 [14.27 ± 0.79]	0.180 ± 0.015 [4.57 ± 0.38]	0.687 [17.45]	0.025 ± 0.002 [0.64 ± 0.05]
CMF70	0.562 ± 0.031 [14.27 ± 0.79]	0.180 ± 0.015 [4.57 ± 0.38]	0.687 [17.45]	0.032 ± 0.002 [0.81 ±0.05]
CMF07	0.240 ± 0.020 [6.10 ± 0.51]	0.090 ± 0.008 [2.29 ± 0.20]	0.278 [7.06]	0.025 ± 0.002 [0.64 ± 0.05]
CMF20	0.375 ± 0.040 [9.53 ± 1.02]	0.145 ± 0.015 [3.68 ± 0.38]	0.425 [10.80]	0.032 ± 0.002 [0.81 ± 0.05]

<sup>\*</sup> Available with 0.032" [.813mm] lead.

<sup>\*\*\* 0.260&</sup>quot;  $\pm$  0.020" [6.60mm  $\pm$  0.508mm] for values > 5  $M\Omega.$ 

TECHNICAL SPECIFICATIONS								
PARAMETER	UNIT	CMF50	CMF55	CMF07	CMF60	CMF20	CMF65	CMF70
Maximum Working Voltage	V≌	≤ 200	≤ 250	≤ 250	≤ 500	≤ 500	≤ 500	≤ 500
Insulation Voltage (1min)	$V_{\rm eff}$				>500			
Voltage Coefficient	Max	.± 5ppm/Volt (measured between 10% and full rated voltage)						
Dielectric Strength	VAC	450	450	450	750	750	900	900
Insulation Resistance	Ω	≥10 <sup>11</sup>						
Operating Temperature Range	°C	- 55 / + 175						
Terminal Strength (pull test)	lb	2	2	5	2	5	2	5
Noise dB		0.10 microvolts/Volt over a decade of frequency, with low and intermediate resistance values typically below 0.5 microvolts/V						e resistance
Weight (max)	g	0.12	0.20	0.20	0.50	0.60	1.00	1.10

TEMPERATURE COEFFICIENT CODES							
GLOBAL TC CODE	HISTORICAL TC CODE	TEMPERATURE COEFFICIENT					
E	T-9	25 ppm/°C					
Н	T-2	50 ppm/°C					
K	T-1	100 ppm/°C					
L	T-0	150 ppm/°C					
N	T-00	200 ppm/°C					

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<sup>\*\* 0.290&</sup>quot; [7.37mm] for  $\pm$  0.25% and  $\pm$  0.1% resistance tolerances and values > 1M $\Omega$ 

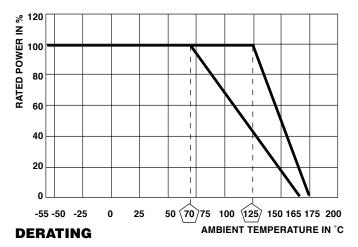
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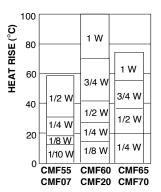


CMF resistors have an operating temperature range of -  $55^{\circ}$ C to +  $175^{\circ}$ C. They must be derated at high ambient temperatures according to the derating curve.



The increase in resistor surface temperature due to the rated load is shown below.

Resistor surface temperature = heat rise plus ambient temperature.



#### **HEAT RISE**

MATERIAL SPECIFICATIONS							
Element:	Vacuum-deposited nickel-chrome alloy	Coating:	Flame retardant epoxy, formulated for superior moisture protection				
Core:	Fire-cleaned high purity ceramic	Solderability:	Continuous satisfactory coverage when tested in accordance with MIL-R-10509				

#### **SPECIAL MODIFICATIONS**

- Terminals may be supplied in any commercial material with several type finishes.
- 2. Special pre-conditioning (power aging, temperature cycling, etc.) to customer specifications.
- Non-helixed resistors can be supplied for critical high frequency applications.
- 4. Fusible, flameproof versions available.

# Walue Decade and Tolerance Date code (Alternate parts may be MIL marked)





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PERFORMANCE								
	POWER RATING							
MODEL		@ + 70°C		@ + 125°C				
CMF50	1/10 Watt	1/8 Watt	1/4 Watt	1/20 Watt	1/10 Watt	1/8 Watt		
CMF55	1/8 Watt	1/4 Watt	1/2 Watt	1/10 Watt	1/8 Watt	1/4 Watt		
CMF60	1/4 Watt	1/2 Watt	3/4 Watt & 1 Watt	1/8 Watt	1/4 Watt	1/2 Watt		
CMF65	1/2 Watt	3/4 Watt	1 Watt	1/4 Watt	1/2 Watt	3/4 Watt		
CMF70	1/2 Watt	3/4 Watt	1 Watt	1/4 Watt	1/2 Watt	3/4 Watt		
CMF07	_	1/4 Watt	_	_	_	_		
CMF20	_	1/2 Watt	1 Watt	_	_	_		
TEST [Test methods - MIL-STD-202]	MAXIMUM ∆R (Typical Test Lots)							
Short Time Overload	_	± 0.05%	-	_	±0.05%	_		
Low Temperature Operation	_	± 0.05%	-	_	±0.05%	_		
Moisture Resistance	_	± 0.05%	-	_	±0.05%	-		
Shock	_	± 0.01%	-	_	±0.01%	-		
Vibration	_	± 0.004%	_	-	±0.04%	-		
Temperature Cycling	_	± 0.15%	_	-	±0.15%	-		
Load Life	± 0.15%	± 0.5%	± 1.0%	± 0.15%	±0.5%	± 1.0%		
Dielectric Withstanding Voltage	-	± 0.01%	_	-	±0.01%	-		
Effect of Solder	-	± 0.03%	_	_	±0.03%	-		